

# Huth's End-Finishing Upgrade Kit

for Huth Benders built before 1981

Get the most out of your pre-1981 Huth Bender with Huth's End-Finishing Upgrade Kit (part no. 1962). This kit includes a swager frame with 3½" cylinder (part no. 1960), Sure-Grip™ Collet Closer Kit (part no. 1985), Huth's Accu-Sizer™ preset expanding system upgrade (part no. 1990), and Huth's Quick Trick™ tooling change adapter kit (part no. 825).

- Speed up end-finishing
- 30% more power
- Eliminate the need for peel plates
- End-finish closer to a bend
- Use swager *and* reducer dies on tubing up to 3"
- Quickly change and store tooling
- Get quick and accurate expansions
- Crush Oil Filters with the addition of Huth's Quick•Crush™ Oil Filter Crusher
- Bend brackets with the addition of Huth's Rod Bracket Bender

## Speed up swaging/reducing

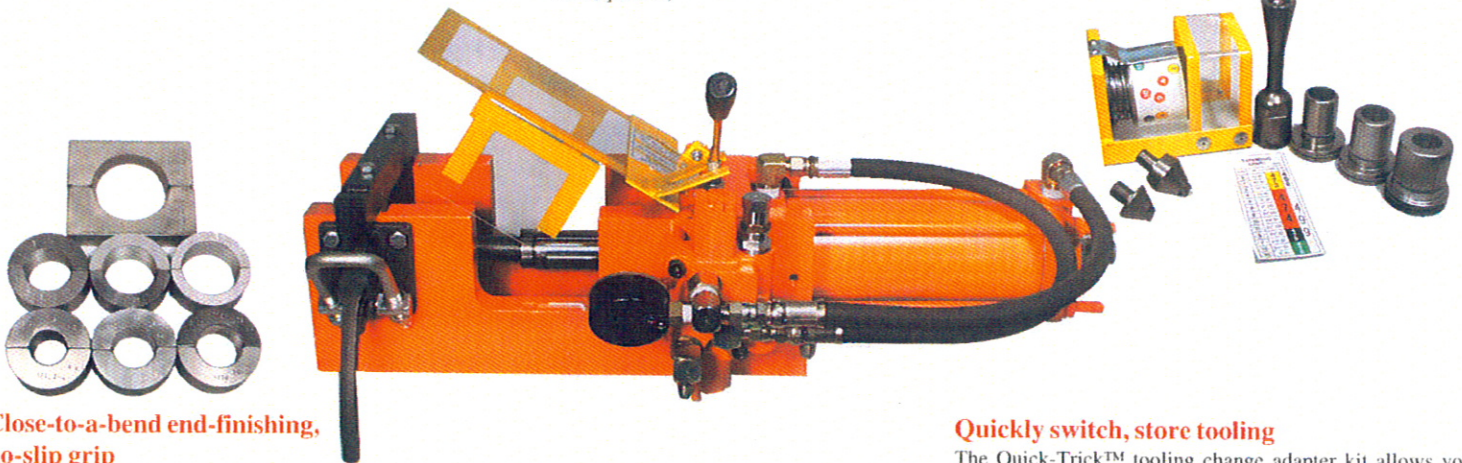
Open the clamp, position the pipe, snap the clamp closed and you're ready to go. A few seconds is all it takes.

## Expanded end-finishing capabilities

With this upgrade kit you can take advantage of Huth's full line of swaging and reducing dies, including 2¾" and 3". (Additional tooling may be required.)

## Accurate, easy expansions

Huth's Accu-Sizer™ preset expanding system gives you accurate, dial in bull's-eye adjustments for precise expansions each and every time.



## Close-to-a-bend end-finishing, no-slip grip

Huth's Sure-Grip™ collet closer kit firmly holds pipes in a "no-slip" grip. Tooling retracts smoothly without the need for messy peel plates.

The collets are slimmer, so you can perform end-finishing much closer to a bend than before.

Comes with one collet holder and six collets: 1-1/2", 1-3/4", 1-7/8", 2", 2-1/4", and 2-1/2".

## Quickly switch, store tooling

The Quick-Trick™ tooling change adapter kit allows you to quickly change tooling. The holder threads into the swager and the studs screw into your tooling.

This time-saver also allows you to store your dies within easy reach on Huth's Ready-Rak or Ready Rak II tool caddies.

The Quick-Trick comes with 10 threaded studs and one non-threaded adapter.

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